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Donahue Spring 2019 Independent Study; Collection of Aerodynamic Stability and Control Lecutre Notes

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Spring 2019

Aerodynamic Stability & Control MEMS 500: Independent Study

Donahue, Daniel

Daniel Donahue's Independent Study

The learning objective of this independent study was to further my own knowledge in the field of Flight Mechanics/Dynamics as well as attaining experience in creating coursework. This was done by creating 10 lectures worth of hand-written notes on the subject of Aircraft Stability and Control, creating a written syllabus that outlines this work done during Spring 2019 as wells as the work done during Fall 2018 (following page), and five questions that cover the discussed topics that could be used on homework or exams. I primarily used the book by Pamadi, "Performance, Stability, Dynamics, and Control of Airplanes 2nd ed" while also pulling from my experiences as an aerodynamic stability and control engineer.

During the course of the semester I generated 30 pages of hand written notes that correspond to 10 lectures worth of material. It was agreed upon with my advisor, David Peters, that 3 pages of hand written notes would equate to a lecture. This number was based off of his experience with lecture materials where 3 pages of hand written notes, accompanied by in-person elaboration of the material, equates to one lecture worth of material.

Lecture	Торіс	Note Pages
1	Nomenclature and Euler Angle conversions	1-2
2	Kinematic and Inertial Coupling with Spin Mode discussions	3-5
3	Aero Database Summations and Downwash Angle	6-9
4	Engine Forces and Moments	10-11
5-8	Wind Tunnel Testing	12-26
9-10	Flight Testing	27-30

Below is a syllabus of the 10 covered lectures with corresponding pages in the hand-written notes attached.

Mechanical Engineering & Materials Science Aerodynamic Stability and Control

Instructor: Daniel Donahue

Course Summary:

This course provides an introduction to aerodynamic stability and control fundamentals. The course covers basic aircraft nomenclature, a full nonlinear derivation of aircraft equations of motion, aircraft stability and dynamic derivatives, and aircraft performance. Course special topics include discussion of different types of wind tunnel testing, flight testing and insight into how a practicing engineer verifies data fidelity.

Major Topics:

- 1. Aircraft Geometry, Nomenclature and Axes Systems
- 2. Aircraft Equations of Motion
- 3. Longitudinal Characteristics
- 4. Maneuvering Performance
- 5. Lateral-Directional Characteristics
- 6. Dynamic Derivatives and Spin Characteristics
- 7. Hinge Moments
- 8. Engine Forces and Moments
- 9. Wind Tunnel Testing
- 10. Flight Testing

Question Bank:

1) Show that both equations are to determine a heading angle, but the second is quadrant independent:

$$\tan^{-1}\frac{y}{x} \qquad 2\tan^{-1}\frac{\sqrt{x^2+y^2}-x}{y}$$

- 2) Derive the kinematic coupling terms from the aircraft equations of motion. What yaw rate is required to coordinate no sideslip generation for $100^{\circ}/s$ of roll rate at 0° AOA? 15° AOA? 35° AOA?
- 3) After returning from a Free Spin test, you are provided with the following wind tunnel data:
 - *x*, *y*, *z*, model positions in the tunnel during testing
 - *V*_{sink}, the tunnel operating speed
 - ψ, θ, ϕ , model Euler Angles
 - All mass properties for the model

Calculate the six aerodynamic coefficients (C_L , C_m , C_D , C_l , C_n , C_Y).

					I	Horizontal T	Tail Position	า				
Angle of Attack	-30	-25	-20	-15	-10	-5	0	5	10	15	20	Off
-16	0.54	0.49	0.44	0.39	0.34	0.29	0.24	0.19	0.14	0.09	0.04	0.07
-12	0.48	0.43	0.38	0.33	0.28	0.23	0.18	0.13	0.08	0.03	-0.02	0.065
-8	0.42	0.37	0.32	0.27	0.22	0.17	0.12	0.07	0.02	-0.03	-0.08	0.06
-4	0.39	0.34	0.29	0.24	0.19	0.14	0.09	0.04	-0.01	-0.06	-0.11	0.058
0	0.36	0.31	0.26	0.21	0.16	0.11	0.06	0.01	-0.04	-0.09	-0.14	0.06
4	0.315	0.265	0.215	0.165	0.115	0.065	0.015	-0.035	-0.085	-0.135	-0.185	0.062
8	0.279	0.229	0.179	0.129	0.079	0.029	-0.021	-0.071	-0.121	-0.171	-0.221	0.063
12	0.248	0.198	0.148	0.098	0.048	-0.002	-0.052	-0.102	-0.152	-0.202	-0.252	0.102
16	0.215	0.165	0.115	0.065	0.015	-0.035	-0.085	-0.135	-0.185	-0.235	-0.285	0.14
20	0.21	0.16	0.11	0.06	0.01	-0.04	-0.09	-0.14	-0.19	-0.24	-0.29	0.1125
24	0.167	0.117	0.067	0.017	-0.033	-0.083	-0.133	-0.183	-0.233	-0.283	-0.333	0.073
28	0.14	0.09	0.04	-0.01	-0.06	-0.11	-0.16	-0.21	-0.26	-0.31	-0.36	0.06
32	0.075	0.025	-0.025	-0.075	-0.125	-0.175	-0.225	-0.275	-0.325	-0.375	-0.425	0.04

4) Given the below pitching moment data, calculate the tail required to trim the aircraft and the downwash angle on the tail.

5) Show why implementing the rolling moment damping term in an aerodynamic database should not use the following logic. Provide two ways to use the same data set, but have correct implementation.

$$\Delta C_{l_{\frac{\Omega b}{2V_T}}} = f\left(\alpha, M, |\beta|, \frac{\Omega b}{2V_T}\right) * sign(\beta)$$

NOMEN CLATURE

IZCRAFT	TANGLES RELATIVE TO THE AIR MASS
	-> RELATE AIRCRAFT COORDINATES TO FLIGHT PATH COORDINATES
ø	ANGLE OF ATTACK - ANGLE BETWEEN THE AIRCRAFT BODY X AXIS
	AND THE PROJECTION OF THE VELOCITY VECTOR RELATIVE TO
	THE AIR MASS ON THE BODY ARE X-2 PLANE. POSITIVE UP ROTATION.
ß	SIDESLIP ANGLE -> ANGLE BETWEEN THE VELOCUTY VECTOR
	RELATIVE TO THE AIR MADS AND THE AIRCRAFT BODY X-2 PLANE.
	POSOTIVE IS "WIND IN THE RIGHT EAR"
ULER AN	IGLES
Y	AIRCRAFT HEADING ANGLE -> HORIZONFAL ANGLE BETWEEN SOME

REFÉRENCE DIRECTION (USUALLY NORTH) & THE PROJECTION OF THE AIRCRAFT BODY X AXIS ON THE HORIZONTAL PLANE. POSITIVE IS NORTH TO EAST.

AIRCRAFT PITCH ANGLE -> VERTICAL ANGLE BETWEEN THE HORIZON TAC PLANE & THE AIRCRAFT BODY X AXIS. POSITIVE IS ROTATION UP.

AIRCRAFT ROLL ANGLE -> ANGLE BETWEEN THE VERTICAL PLANE CONTAMING THE AIRCRAFT XAXIS ! THE AIRCRAFT BODY X-Z PLANE. POSITIVE IS CLOCKWISE ABOUT THE BODY X AXIS WHEN LOOKING FORWARD (RIGHT WING DOWN)

ROTATIONAL RATES

P	RODY	AXIS	ROLL RATE	POSITIVE	RIGHT WING	DOWN.
	-	_	_	/ .		and the second se

& BODY AXIS PITCH RATE, POSITIVE NOSE UP.

r BODY AXIS YAW RATE, POSITIVE NOSE RIGHT.

RELATIONSHIP BETWEEN BODY AXIS ROTATIONAL 2ATES : EUCER ANGLES

$$p = \dot{\phi} - \dot{\psi} \sin \phi$$

$$g = \dot{\phi} \cos \phi + \dot{\psi} \cos \phi \sin \phi$$

$$r = \dot{\psi} \cos \phi \cos \phi - \dot{\phi} \sin \phi$$

$$\dot{\phi} = p + (g \sin \phi + r \cos \phi) \pi_{AV} \phi$$

$$\dot{\phi} = g \cos \phi - r \sin \phi$$

$$\dot{\psi} = (g \sin \phi + r \cos \phi) / \cos \phi$$

$$= \frac{1}{2} \cos \phi - r \sin \phi$$

$$\dot{\psi} = (g \sin \phi + r \cos \phi) / \cos \phi$$

$$= \frac{1}{2} \cos \phi$$

$$= \frac{1}{$$

KINEMATIC COUPLING

EQUATIONS OF MOTION TERMS THAT CHARACTERIZE THE EFFECT OF ROLL, PITCH & YAW RATE CAS ANGLE OF ATTACK & SIDESLIP GENERATION.

BEGIN WITH THE RATE-DEPENDENT & B TERMS

B= PSINA-RCODA

1000008PITO à= g + i cora cosp (-PSINB + BSINBSINA) = - TANE (PCOSOFERSINA)

SUB-IN BINTO à

-> a = g - TAN B (PCOSOL + R SPN a)

THE ABOVE OF & B TERMS ARE THE KWEMATIC COUPLING TERMS. THEY EMPHASIZE WHY COORDINATED ROLLS ARE EXTREMELY IMPORTANT AT HIGH ANGLES OF ATTACK. COORDINATED ROLLS ARE WHEN ROLL & YAW RATE ARE BALANCED TO REDUCE A & B.

EXAMPLE

A SIMPLE BODY AXIS ROLL OF 100% COMMANDED AT 30° ANGLE OF ATTACK WILL GENERATE 50°/S SIDESLIP RATE IF NO COORDINATING YAW 15 INPUT.

A COORDINATED ROLL IS A "ROLL ABOUT THE VELOCITY VECTOR" & REQUIRES A BALANCE IN ROLL & YAN RATE TO ACHIEVE.

INERTIAL COUPLING

THE EFFECT OF ROLL, PITCH, & YAW RATE ON ROLL, PITCH, & YAW RATE ON

CROSS-AXIS COMPONENTS OF INCRIA & PRUDUCTS OF INERTIA CAN DRIVE RATES DURING MANEUERING FLIGHT.

$$I_{YY} \hat{g} = (I_{22} - I_{XX}) pr + I_{X2} (r^2 - p^2)$$

$$I_{zz} \dot{\Gamma} = (I_{XX} - I_{YY}) Rg + I_{Xz} (\dot{p} - g\Gamma)$$

THE ABOVE EXCLUDES THE AERO DYNAMIC COMPONENTS JUST TO SHOW THE EFFECTS OF INERTIAL COUPLING.

AN EXAMPLE CAN BE THOUGHT THROUGH FOR THE CASE WHERE AN AIRCRAFT PERFORMS A 19 ROLL. IN THIS CASE, PLENTY OF ROLL RATE (P) IS GENERATED. IF SHMULTANEOUS YAW RATE WERE APPLIED (F), THEN THE AIRCRAFT WOULD EXPERIENCE A LARGE AMOUNT OF PITCH RATE GENERATION THROUGH

THIS IN TURN CAN DEVELOP THE OTHER RATED THROUGH THE INCLUSION OF PITCH RATE (g) AND DRIVE THE SYSTEM UNSTABLE : TOWARDS DEPARTURES FROM COMMAN DED FLIGHT.

STEADY -STATE SPIN MODES

- IN THE CASES OF STEADY -STATE SPINS, THE INERTIAL $\stackrel{!}{\leftarrow}$ AERO DYNAMIC MOMENTS ARE BALANCED TO HAVE $\dot{p} = \dot{q} = \ddot{r} = \emptyset$
- THUS THE EQUATIONS OF MOTION CAN BE RE-WRITTEN IN A FORM TO ANALYZE THESE CASED:

AERO = INERTIAL

- $\overline{g}SbC_{\ell} = \overline{I}_{22}gr \overline{I}_{32}gr \overline{I}_{x2}Pg$ $\overline{g}ScC_{m} = \overline{I}_{xx}Pr \overline{I}_{22}Pr + \overline{I}_{x2}(p^{2}-r^{2})$
- ZSbCn = IryPg IxxPg + Ixzgr

TO ASSEDS THE FEASABILITY OF A STEADY-STATE SPIN MODE.

HOWEVER, KEEP IN MIND THAT THE AERODYNAMIC COEFFICIENTS ARE DEPENDENT UPON NOT ONLY STATE VARIAGLES, BUT ALSO THE ROTATION RATES THROUGH THE DAMPING TER DYNAMIC DERIVATIVE TERMS.

FURTHER COMPLICATING SPIN ANALYSIS IS THE KINEMATIC COUPLING TERMS THAT MAY ALSO DRIVE THE STATE VARIABLES & THEREFORE MODIFY THE REPODUNAMIC CHARACTERISTICS FURTHER.

ALSO, ENGINE GYROSCOPIC EFFECTS COULD BE CONSIDERED FOR A MORE COMPREHENSIVE ANALYSIS.

AERODYNAMIC COMPONENT SUMMATION

LONGITUDINAL & LATERAL - DIRECTIONAL TERMS ARE A SUMMATION
OF INDIVIDUAL AERODYNAMIC CONTRIBUTIONS:

$$|\mathbf{R} = C_m = (\mathbf{M}, (\mathbf{M}, \mathbf{M}) \rightarrow \mathbf{SASIC} PITCHING MOMENT$$

$$+ \Delta C_{mg} (\mathbf{M}, \mathbf{M}, \mathbf{R}, \mathbf{h}) \rightarrow \mathbf{SIDESLIP} \text{ EFFECT ON PITCHING MOMENT}$$

$$+ \Delta C_{mgh} (\mathbf{M}, \mathbf{M}, \mathbf{R}, \mathbf{h}) \rightarrow \mathbf{SIDESLIP} \text{ EFFECT ON PITCHING MOMENT}$$

$$+ \Delta C_{mgh} (\mathbf{M}, \mathbf{M}, \mathbf{R}, \mathbf{h}) \rightarrow \mathbf{SIDESLIP} \text{ EFFECT ON PITCHING MOMENT}$$

$$+ \Delta C_{mgh} (\mathbf{M}, \mathbf{M}, \mathbf{R}, \mathbf{h}) \rightarrow \mathbf{SIDESLIP} \text{ EFFECT ON PITCHING MOMENT}$$

$$+ \Delta C_{mgh} (\mathbf{M}, \mathbf{M}, \mathbf{R}, \mathbf{h}) \rightarrow \mathbf{SIDESLIP} \text{ STEADY STATE ROTATION EFFECT}$$

$$ON PITCHING MOMENT$$

$$+ \Delta C_{mgh} (\mathbf{M}, \mathbf{M}, \mathbf{R}, \mathbf{h}) \rightarrow \mathbf{DRULLATURY} \text{ PITCH RATE}$$

$$EFFECT ON PITCHING MOMENT$$

$$+ \dots \text{ ETC.}$$

$$C_{\ell} = (C_{\ell_0} (\mathbf{M}, \mathbf{R}) \rightarrow \mathbf{DASIC} \text{ BOLLING MOMENT}$$

$$+ \Delta C_{\ell_0} (\mathbf{M}, \mathbf{R}) \rightarrow \mathbf{DRULLATURY} \text{ DISCHING MOMENT}$$

$$+ \Delta C_{\ell_0} (\mathbf{M}, \mathbf{R}) \rightarrow \mathbf{DRULLATURY} \text{ DISCHING MOMENT}$$

$$+ \Delta C_{\ell_0} (\mathbf{M}, \mathbf{R}) \rightarrow \mathbf{DRULLATURY} \text{ DISCHING MOMENT}$$

$$+ \Delta C_{\ell_0} (\mathbf{M}, \mathbf{R}) \rightarrow \mathbf{DRULLATURY} \text{ DISCHING MOMENT}$$

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$$+ \Delta C_{\ell_0} (\mathbf{M}, \mathbf{R}) \rightarrow \mathbf{DRULLATURY} \text{ DISCHING MOMENT}$$

$$+ \Delta C_{\ell_0} (\mathbf{M}, \mathbf{R}) \rightarrow \mathbf{DRULLATURY} \text{ DISCHING MOMENT}$$

$$+ \Delta C_{\ell_0} (\mathbf{M}, \mathbf{R}) = \mathbf{DRUL} \text{ CHARENT}$$

$$+ \Delta C_{\ell_0} (\mathbf{M}, \mathbf{R}) = \mathbf{DRUL} \text{ CHARENT}$$

$$+ \Delta C_{\ell_0} (\mathbf{M}, \mathbf{R}) = \mathbf{DRUL} \text{ CHARENT}$$

$$+ \Delta C_{\ell_0} (\mathbf{M}, \mathbf{R}) + \mathbf{R}) = \mathbf{DRUL} \text{ CHARENT}$$

$$+ \Delta C_{\ell_0} (\mathbf{M}, \mathbf{R}) + \mathbf{R}) = \mathbf{DRUL} \text{ CHARENT}$$

$$+ \Delta C_{\ell_0} (\mathbf{R}, \mathbf{R}, \mathbf{R}) = \mathbf{DRUL} \text{ CHARENT}$$

$$+ \Delta C_{\ell_0} (\mathbf{R}, \mathbf{R}) + \mathbf{R}) = \mathbf{DRUL} \text{ CHARENT}$$

$$+ \Delta C_{\ell_0} (\mathbf{R}, \mathbf{R}) + \mathbf{R}) = \mathbf{DRUL} \text{ CHARENT}$$

$$+ \Delta C_{\ell_0} (\mathbf{R}, \mathbf{R}) + \mathbf{R}) = \mathbf{DRUL} \text{ CHARENT}$$

$$+ \Delta C_{\ell_0} (\mathbf{R}, \mathbf{R}) + \mathbf{R}) = \mathbf{DRUL} \text{ CHARENT} \text{ INTERACTION}$$

$$+ \Delta C_{\ell_0} (\mathbf{R}, \mathbf{R}) + \mathbf{R}) = \mathbf{DRUL} \text{ CHARENT} \text{ CRUL} + \mathbf{R} \text{ CR} + \mathbf{R} \text{ CR} + \mathbf{R} \text{ CRUL} + \mathbf{R} \text{ CR}$$

THE TO GET A TOTAL COEFFICIENT.

04/06/19

AERODYNAMIC DATA CAN BE COLLECTED FROM SEVERAL SOURCES OF VARYING FIDELITY: EMPERICAL EQUATIONS CONFRED IN EARLIER VORTEX LATTICE / PANEL METHOD CODE AGRO COURSES INCREASING FIDELITY COMPUTATIONAL FLUID DYNAMICS & TAKE CED OR USE EN APPLICATION WIND TUNNEL TESTING WILL BE COVERED HERE TO FLIGHT TESTING SOME EXTENT WITH INCREASED FIDELITY COMES IN CREASED COST. EACH OF THESE SOURCES SHOULD COME INTO AN AERODYNAMIC MODEL IF THE PROGRAM LINES LONG ENOUGH EMPIRICAL EQUATIONS & BOJRCE PANEL METHOD CODES TYPICALLY PROVIDE EARLY FEASABILITY STUDIES TO SEE IF AN AIR CRAFT CONFIGURATION COULD POTENTIALLY MEET REQUIREMENTS CONFIGURATIONS ARE FURTHER REFINED (NOWADAYS) WITH COMPUTATIONAL FLUID DYNAMICS. TEDAY'S METHODS UTALLZE FULL THREE DIMENSIONAL MODELS WITH INPUT FROM ALL DISCIPLINES. HERE AERO ! PROPULSION CAN ALSO BE MODELED TOGETHER. HOWEVER EVEN TODAY'S CFD METHODS DON'T ALWAYS PROVIDE REASON ABLE ANSWERS IN CERTAIN REGIONS OF THE ENVELOPE. (HIGH ADA). WHERE LARGE SEPARATION OCURS

WIND TUNNEL TESTING IS CONSIDERED HIGHER FIDELITY THAN CFD. THIDURING THIS STEP, TO-SCALG MODELS ARE CREATED ; TESTED IN FLOW FIEDDS.

THESE TO-SCALE MODELS SURROUND & BALANCE THAT CAN MEASURE THE DIFFERENT FORCES ! MOMENTS THAT THE MODEL IS GENERATING. AN ADDED BENEFIT OF WIND TUNNEL TESTING IS THE ABILITY TO QUICKLY COLLECT DATA POINTS ODCE THE MODEL IS INSTALLED IN THE FACILITY. SOME CFD SOLUTIONS CAN TAKE UP TO SEVERAL DAYS TO WEEKS TO COME TO AN ANSWER WHERE FOR A SINGLE POINT. IN CONTRAST AN ENTIRE SWEEP FROM -90° TO +90° ANGLE OF ATTACK CAN BE COLLECTED IN MERE HOURS DURING A WIND TUNNEL TEST.

A WIND TUNNEL FEST ALSO ALLOWS THE ENGLINEER TO HAVE COMPLETE CONTROL OVER THE STATE VARIABLES BEING TESTED AS WELL AS THE CONFIGURATION. CONTROL SURFACE DEFLECTIONS CAN BE SPECIFICALLY SET IN A WIND TUNNEL WHERAS IN FLIGHT TESTING THE CONTROL SYSTEM IS DRIVING THE SURFACES.

ALL OF THIS SAID, FLIGHT TESTING IS CONSIDERED THE FINAL ANSWER. MEASUREMANT INSTROMENTIATION CAN BE MODIFIED INTO AN AIRCRAFT TO COLLECT FLIGHT TEST DATA AND EXTRACT THE AERODYNAMIC COEFFICIENTS, DEPENDING ON THE LEVEL OF UNCERTAINTY IN THE INSTROMENTATION & COLLECTED DATA, THE AERO COEFFICIENTS CAN BE EXTRACTED WITH A CERTAIN LEVEL OF CONFIDENCE.

FUGHT TEST DATA IS COMPARED TO WIND TUNNEL & CFD TO HELP "PAINT A PICTURE" OFWHERE EACH MODEL SAYS #HE CUEFFICIENTS SHOULD BE IDEALLY, AN ENGWEER WOULD BE ABLE TO GO TO FLIGHT WITH THE ARE A REASONAP A PERFECT AERO MODEL, BUT FURTHUR CFD ! WIND TUNNEL TESTING FIDELITY MAY BE REQUIRED. THE PROCESS OF EXTRACTING THE AERO COEFFICIENTS FROM FLIGHT TEST DATA IS REFERED TO AS PARAMETER IDENTIFICATION (PID).

04/06/19

DOWNWASH ANGLE

ANESLE IN

EFFECTIVE ANGLE ON HORIZONTAL STABILIZER THAT INCLUDES THE EFFECT OF THE WING ON THE AIR STREAM INDINGING ON THE CONTROL SURFACE.

SOMETIMES THIS ANGLE IS USED and the IN LEW OF ANGLE OF ATTACK FOR HORIZONTAL STABALIZER ANALYSIS. AERODYNAMIC & HINGE MOMENT MODELS MAY BE BUILT WITH THIS DOWAWASH ANGLE IN MIND

ANGO dow

THUS: QEFF = Q - DW -> DY TAIL - DW + SH - DW

OTHER WING CONTROL SURFACESS CAN PERT EFFECT THE DOWNWASH ANGLE, IF THE ALLERONS OR FLAPS ARE EXTENDED, THEY WILL EFFECT THE FLOW THEF ACTS ON THE HORIZONTAL TAIL.

NOTE THAT THIS DOWNWASH ANGLE VARQUES WITH ANGLE OF ATTACK & IT IS SOMETIMES (MUST TIMES IN MY PRACTICE) TO JUST MODEL AERO INCREMENTS FROM THE TAIL AS A FUNCTION OF TRUE AIRCRAFT ANGLE OF ATTACK.

10

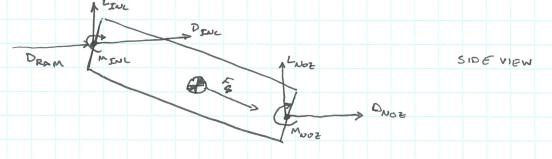
ENGINE FORCES & MOMENTS AC

BEFORE GOING FURTHUR, ITIS IMPORTANT TO DISCUSS THE PROPULSIVE FORCES : MOMENTS GENERATED : APPLIED DURING AIRCRAFT FLIGHT. IN ORDERTO PROPERLY USE THE EQUATIONS OF MOTION FOR FLIGHT, THESE FORCES & MOMENTS MUST BE DETERMINED.

AN EXAMPLE HERE WILL HAVE PROPULSIVE FORCES DEFINED IN THE STARD WIND AXIS SPSTEM.

BRAM -- RAM DRAG. THE DRAG ASSOCIATED WITH THE TURNING MOMENTUM OF THE AIR TUBE INTO THE ENGINE DINL/NOZ -> INLET DRAGE NOZZEE DRAG, DRAG BUDK KEPT BY THE PROPULSION SIDE ALCOUNTING FOR DRAG @ THE INLET NOZUE LINL -> INVET LIFT ! NOZZLE LIFT. LIFT -7 INCET & NOZZLE PITCHING MOMENT. PM MENL/NOZ FG -7 GROSS THRUST. THE PROPULSIVE FORCE GENERATED BYO AN ENGING. THIS ACTS THROUGH A DESIGNATED RÉFÉRENCE POINT : THE THRUST CENTER

INSTALLED ENGINE RT AN ANGLE OF ATTACK



TYPICALLY THE ENGINES A RE INSTALLED W/ NO INCIDENCE ANGLE. FOR WHEN THIS IS NOT THE CASE, THE FERRET GROSS THRUST MUST BE ASSUMED TO ACT ALONG A DIFFERENT AXIS THAN THE BODY AXIS. THIS IS ACCOUNTED FOR WITH AN ENSTALLATION ANCILE CORRECTION

TOPVIEW \$ \$ \$ ARE INSTALLATION ENGINE Z INSTALLATION ANGLES AIRCRAFT BODY X-AKIS -De (INSTALLATION

04/07/19

IN ORDER TO USE THESE TERMS IN THE DEFINED EOM, THEY MUST FIRST BE TRANSFERGED TO THE BODY AKIS COORDINATE SYSTEM. FX = - DRAM CUS a ENDY B FYRAM = - DRAM COSO SIN 3 RAM DRAG BODY AXIS FORCES FERAM = - DRAM SIN & COSB FX = - DENC COSA COSB + LING COSB FYING = O -> ASSUME NO SIDEFORCE COMPONENT INLET COMPONENT (SAME FUR NOZZLE) FZINC = - DINC SING COSP - LINC COSA COSA -> Fx = Fc cos of + FxRAM + Fx + FxNU2 FYEAKS = FG SIN & + FYRAM FZENG = FZRAM + FZENL + FZNOZ MON ENGINE MOMENTS MUST GO THROUGH A SIMILAR TRANSFORMATION TO GET THE MOMENTS ACTING THIROUGH THE CENTER OF GRAVITY. DEPENDING ON RAM DRAG APPLICATION POINT & THRUST CENTER APPLICATION POINT IN RELATION TO THE CENTER OF GRAVITY, THE RAMDRAG & GROSS THRUS WILL GENERATE ROLL, PITCH & YAWING MOMENTS THAT MUST BE ALCURATELY CAPTURED.

WIND TUNNEL TESTING (WTT)

WIND TUNNELS ARE FAULITIES THAG ALLOW FOR SCALE AIRCRAFT MODELS OR SHAPED TO BE PLACED IN A CONTROLLED FLOW FIELD, THE PARTICULAR BENEFITS OF WIND TUNNEL TESTING ARE TO ALLOW ENGINEERING CONTROL OVER ALL ASPECTS OF THE TEST. THIS INCLUDES MODEL SHAPE/CONFIGURATION, MODEL ATTITUSE/ INCLINATIONS RELATIVE TO FLOW AND FLOW PROPERTIES IN CLUDING SPEED, REYNOLD'S NUMBER, AND OTHER STATE VARIABLES.

DIFFERENT FACILITIES OFFER DIFFERENT TYPES OF DATA COLLECTIONS. WHILE DISCUSSING DIFFERENT TYPES OF TESTING, FACILITIES WILL BE OUTLINED FOR THER CAPABILITIES.

WTT MODEL - MOUNTING ; BATA CULLECTION

DÉPÉNDING ON THE TYPE OF TEST BEING CONDUCTED, DIFFERENT TYPES OF MODEL MOUNTING TECHNIQUES ARE USED.

STATIC TESTING -> THIS IS THE MOST COMMON TYPE OF TESTING OFFICE AND IS THE METYPICAL TESTING DONE WHEN THINKING OF WIND TUNNELS.

HERE A BELANCE IS MOUNTED TO A STING THAT MEETHEN HAS THE AIRCRAFT MODEL BUILT ONTO THE BALANCE SO THAT IT MAY BE PLACED INTO THE TUNNEL TO MEASURE AERODYNAMIC CHARACTERISTICS. THERE ARE SEVERAL ####55/WAYS STINGS CAN BE MOUNTED TO THE AIRCRAFT MED BALANCE. AFT-MOUNTED STINGS MOUNT TO/THESHET THROUGH THE AFT END OF THE MODEL.

AFT-MOUNTED STINGS DON'T DISCUPT THE MAIN AERODYNAMIC SURFACES (WING, FLAPS, AILERONS, RUDDERS, HORIZONTAL TAILS), BUT THEY TYPICALLY CAUSE AFT-END DISTORTION TO EXIST. THIS HAPPENS BECAUSE THE STING LOADS REQUIRE THE STING TO BE LARGER THAN AFT-END PERTURBERANCES (ENGINE HOLDONED OUT).

DISTORTED AFT-END DUE TO STING MOUNTING

Vao

->

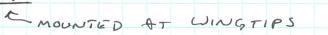
TOP i/a BOTTOM MOUNTED STINGS ANOUNT AS SUCH TO THE AIRCRAFT. THESE TOO INFROMMED CAN INTRODUCE DISTURBANCES IN THE FLOW THAT ARE NOT TRUE - AIRCRAFT REPRESENTATIVE. HOWEVER, SOME TESTING MAY CALL FOR THESE TYPES OF MOUNTS WHEN THERE IS LITTLE ROOM TO MOONT ELSE WHERE. US YOU FOR B

YAW FOR B

PITCH FOR or

OCKFROM PITCH

WING-TYPE MOUNTED TESTING HAS THE WING TIPS FIXED TO A MOUABLE JOINT TO ALLOW FOR PITCH. THIS TYPE OF APPROACH EAN ALSO BE USED TO STUDY AIRFOILS IN WIND TUNNEL SECTIONS. TYPICALLY, THE TESTING OF AIRFOILS USED SMALL CROSS-SECTION TUNNELS & FLOW USUALIZATION METHODS TO VIEW THE FLOW OVER AN AIRFOIL.



FLOW VISUALIZATION

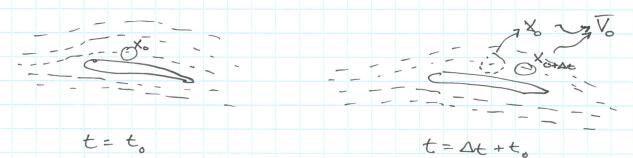
ELOW VISUALIZATION CAN BE DONE IN WIND TUNNELS THROUGH SEVERAL DIFFERENT TECHNIQUES, ONE ERRET METHOD IS TO INSERT SMOKE - STREAMS INTO THE TUNNEL TO SÉE THE STREAMINES OF AIR & HOW THEY FLOW OVER THE & INTERACT WITH THE MODELS.

Vad

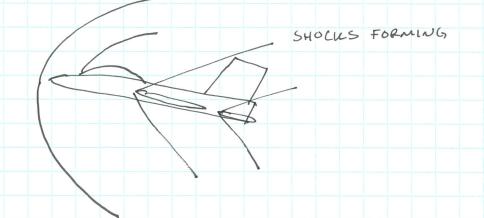
NON)-SEPARATED FLOW

FLOW SEPARATION ON UPPER SURFACE

ANOTHER METHOD INCLUDES PARTICLE-TRACKING TO NOT ONLY DETERMINE HOW THE FLOW INTERACTS WITH THE MODEL, BUT ALSO TRACK THE VELOCITY OF THE FLOW WITHIN THE GIVEN FLOW FIELD. THROUGH THE USE OF PARTICLES, STROBE-LIGHTS & TRACKING SOFT WARE, THE PARTICLES CAN BE TRACED THROUGH THE EWIND TUNNEL & AROUND THE MODELS.



SCHLIEREN PHOTOGRAPHS ARE USED TO DETERMINE DENSITY GRADIENTS WITHING THE FLOW ! CAN SHOW LOCALIZED DIFFERENCES IN FLOW FIELDS THEOUGH DIFFERENT OPTICAL PATH LENGTHS. THESE CAN EASILY SHOW THE FORMATION ! LOCATIONS OF SHOCKS DEVELOPING ON AN AIRFOIL/MODEL.



A FINAL TECHNIQUE IS THROUGH THE USE OF PRESSURE - SENSITUE PAINT THAT CAN BE COATED ONTO THE AIRCRAFT MODEL. THIS PAINT WILL CHANGE COLOR DEPENDING ON THE PRESSURE APPLIED AND CAN GIVE INSIGHT INTO FLOW CHARACTERISTICS.

16/

ROTARY BALANCE TESTING

ROTARY BALANCE : FORCED - OSCILLATION TESTING CAN BÉ CONDUCTED TO EXTRACT DYNAMIC DERIVATIVES. AERDOYNAMIC

THIS TESTING INVOLVES ROTATING THE AIRCRAFT MODEL IN THE FLOW OF THE WIND TUNNEL,

> ROTARY TERMS/ TESTING IS WHEN THE AIRCRAFT MODEL IS ROTATED ABOUT THE VELOCITY VECTOR FOR A GIVEN OF B COMBINATION. THIS TESTING 15 DONE TO COLLECT THE BTEADY - STATE ROTATION TERMS (P/24)

FORCED -OSCILLATION TESTING IS WHEN AN ATTENDE (0/B) 18 'SET & INDIVIDUAL BODY-AXIS ROTATION RATES ARE INTRODUCED TO THE AIRLRAFT MODEL. THIS TESTING ALLOWS FOR THE DYNAMIC DERWATIVES \$ OR OSCILLATOR RATE TERMS TO BE EXTRACTED

COMBINED MOTION TESTING IS WHEN TWO OR MORE ROTARY OR FORCED OSCILLATION TESTING OCLURES AT THE SAME TIME. THIS IS TYPICALLY TESTED FOR CHECK -CASES TO ENSURE SUPER POSITION SUMMATION IS WORKING FOR THE ROJARY BALANCE/ FURCED OSCILLATION TERMS BODY - ANS PITCH J RUTATION CAUSES 9-5T 12 04 P4' RUTATION ABOUT THE VELOCITY RECTOR BOOY-AXIS Rocc Va

FREE SPIN TESTING

ALSO KNOWN AS "FRISBEE TESTING."

A DYNAMICALLY SCALED, CONTROLLED MODEL IS CREATED WITH REMOTE CONTROLLED SURFACES. IT IS THEN TOSSED INTO A VERTICAL TEST SECTION WITH PRO-SPIN CONTROLS. ONCE A SPIN DEVELOPS (IF IT DOES), ANTI-SPIN CONTROLS ARE INPUT.

THIS TESTING ADSEDSES AN AIRCRAFTS' SPIN MODES ¿ CAN BE USED IN CONJUNCTION WITH ROTARY BALANCE TESTING TO CONFIRM AERODYNAMIC COEFFICIENTS THEOUGH SPIN ANALYSIS.

FAN

USING A HIGH SPEED CAMERA, THE X, Y, Z POSITIONS IN THE TUNNEL AND EULER ANGLES CAN BE BETERMINED.

04/09/19

STORE SEPARATION JESTANE

MULTI - BALAWCE TESTING

WIND TUNNEL TESTING IS NOT LIMITED TO A SINGLE BALANCE SEVERAL TYPES OF TESTS USE MULTIPLE BALANCES TO DETERMINE AERODYNAMIC FORCES i MUMENTS FOR TWO - BODY SCENARIOS.

STORE LOADS TESTING -> A STORE IS MOUNTED TO THE MAIN BODY OR WING OF AN AIRCRAFT AND IT CONTAINS IT'S OWN BACANCE WITHIN. THIS ALLOWS FOR THE COLLECTION OF AERODYNAMIC WOADS ON THE STORE WUHILE IT IS IN THE PRESENCE OF THE AIRCRAFT. THIS DATA CAN BE USED BY LOADS & STRUCTURES TEAMS TO DETERMINE INTERNAL DIRCRAFT LOADS/STRESSES.

STORG SEPARATION TESTING -> AN AIRCRAFT MODEL IS PLACED IN THE TUNNEL LIKE OTHER TESTS, BUT ANOTHER STING-MOUNTED BALAAKE IS INCLUDED WITH A STORE MODELED. THIS SECOND STING CAN BE MOVED IN RELATION TO THE AIRCRAFT MODEL TO COLLECT THE STORE AERODYNAMIC BATA FOR POST-SEPARATION FROM THE AIRCRAFT. SOME ADVANCED TUNNELS CAN INCLUDE COLLECTED AERODYNAMIC DATA AS FEEDBACKS TO DRIVE STORE MOVEMENT TO SEE IF CONTACT BETWEEN STORE & AIRCRAFT WILL BE MADE POST-SERADATION.

STORG W/ BALANCE

I CING WIND TUNNELS

SOME WIND TUNNELS ARE BUILT THAT ALLOW FOR FREEZING WATER TO BE INJECTED INTO THE FLOW STREAM BEFORE THE AIR REACHES THE ARCRAFT MODEL. THIS SLURRY FRULY FREEZES WHEN CONTACT IS MADE WITH THE MODEL. THIS TYPE OF TESTING CAN BE DONE TO STUDY THE FORMATION OF ICE ON WINGS & CONTROL SUR FARES

ICE BUILDUP ON LEADING EDGES OF WINGS CAN CAUSE SEPARATION TO OCCUR AT LOVER ANGLES OF ATTACK. UNDERSTANDING THIS FORMATION CAN HELP WITH PREVENTATIVE DESIGN MEASURES TO BE USED EARLY IN THE DESIGN OF AN AIRCRAFT.

MODEL SCALES

MODEL SCALES CAN UPRRY & TYPICALLY DEPEND ON THE TEST SECTION OF THE CHOSEN WIND FUNNEL FACILITY & THE ALLOWA BLE LOADS ON THE FACILITY'S STING MOUNTS. BOTH STATIC & DYNAMIC LOADS NEED TO BE CONSIDERED WHEN SCALING A MODEL.

NOTE THAT SOME FACILITIES (MASA AMES BOXIZO') CAN ALLOW FOR FULL- SIZED AVRICAFT. THIS TUNNEL OFFRATES AT LOW SPEEDS ONLY AS POWER REQUIREMENTS WOULD BECOME TO LARGE.

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IN SOME CASES, NOT ALL OF THE FULL-SCACE DETAILS ARE CAN BE MODELED WHEN BUILDING A TO-SCALE MODEL. DETAILS SUCH AS PROPER FLAP MECHANISMS, ZAIR DATA WESPONG NTATION, AND LIGHTS/ANTENNAE CAN BE TOO SMALL ON A SCALED MODEL TO CREATE. IT IS IMPORTANT TO UNDERSTAND THIS & KNOW THE DIFFERENCES BETWEEN THE SCALED & FULL SIZED MODELS.

TYPES OF WIND TUNNEL TESTS

EACH WIND TUNNEL TEST NEEDS TO BE APPROACHED WITH THE IDEA OF QUANTITATIVE DATA TO BE COLLECTED. ALREDY MENTIONED ARE THE FLOW VIS ICEING & STORE SEPARATION TESTING, BUT THERE ARE SEJERAL MORE.

STABILITY & CONTROL

HERE A MULTITUDE OF AXIS SWEEPS WITH DIFFERENT CONTROL SURFACE DEFLECTIONS ARE PERFORMED THIS DAFA GOES TOWARDS THE SIC DATABASE & IS TYPICALLY USED BY FLYWG QUALITIES FEAMS FOR THE SAKE OF BUILDING CONTROL LAW DESIGNS.

A TYPICAL TEST WILL INCLUDE & SWEEPS, 13 SWEEPS, SEVERAL MACH NUMBERS (IFTUNNEL ALLOWS), CONTROL SURFACE DEFLECTIONS (SINGLE, MULTIPLE ; DURING & B SWEEPS), & CAN INCLUDE DIFFERENT CONFIGURATIONS IF STORES ARE CARRIED ON THE MODEL

A SUBSET OF SEC TESTING IS HIGH ANGLE OF ATTACK TESTING, WHERE DATA IS COLLECTED AND UP TO & PAST THE STALL AGA. THESE ARE TYPICALLY LOW SPEED DUE TO LOAD LIMITS ON THE STING.

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PERFORMANCE TESTING

THIS TESTING FOCUSES ON EXTRACTING DRAG POLARS OUT OF WIND TUNNEL DATA THAT IS COLVECTED. CARE IS TAKEN TO ENSURE ALL APPCRAFT PER TUR BURANCES ARE MODELLED AS ACCURATELY AS POSSIBLE. ON TOP OF THIS DATA TOLERANCES ARE TY PICALLY TIGHTENED TO ENSURE REDUCE UNCERTAINTY ON THE COLLECTED DATA.

A SUBSET OF THIS TESTING INCLUDE'S HIGH LIFT TESTING. THIS IS WHEN THE HIGH LIFT DEVICES ! Some LANDENG GEAR ARE EXTENDED TO SIMULATE THE LANDING CHARACTE RISTICS OF THE AIR CRAFT.

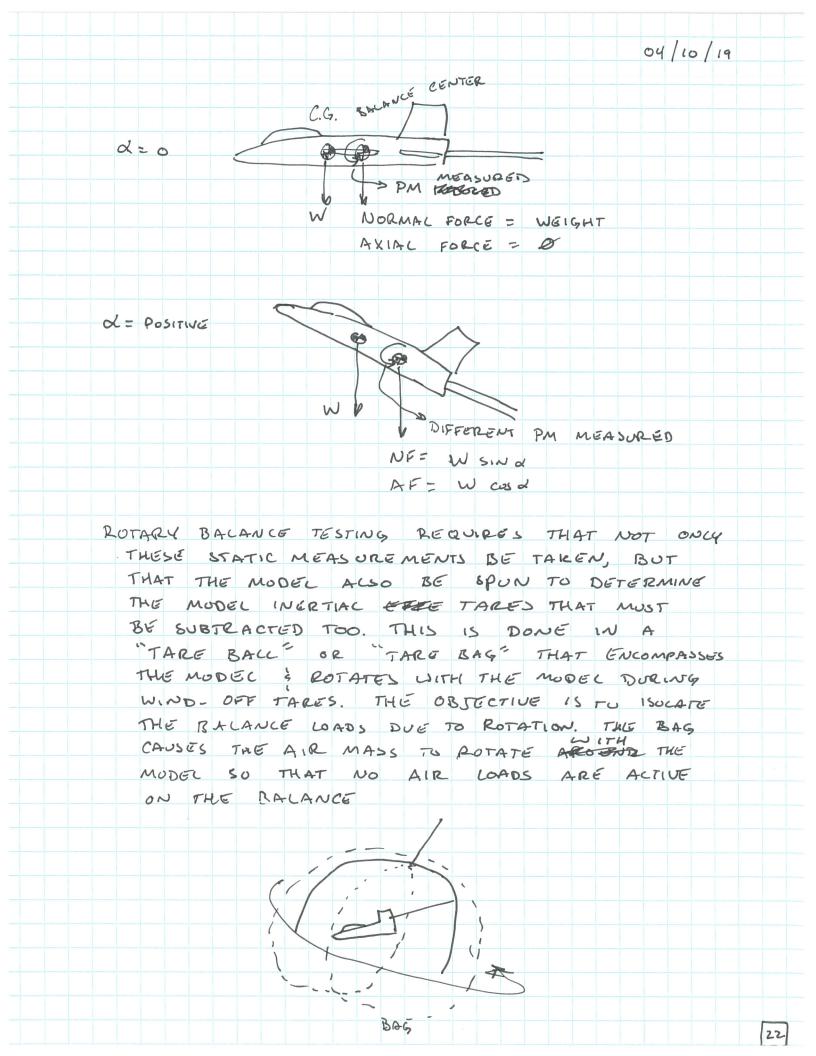
WIND TUNNEL DATA CORRECTIONS

THERE ARG TOO MANY CORRECTIONS TO BE ABLE TO COVER THEM ALC, HERE WILL BE DISCUSSED SUME OF THE MOST COMMON CORRECTIONS APPLIED.

WEIGHT TARES

WIND OFF MEASUREMENTS ARE TAKEN A TO DETERMINE THE MODEL WEIGHT MEASUREMENTS ON THE BALANCE. THESE MUST BE SUBTRACTED OFF OF THE BALANCE READINGS WHELE AS ONLY AERODYNAMIC FORCES ! MOMENTS ARE SOUGHT DURING TESTING.

THESE CREATED MEASUREMENTS ARE TAKE OVER THE RANGE OF MOTION THAT TESTING WILL BE OCLURING AT.



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AFT END DISTORTION

AS MENTIONED BEFORE, STHE MODEL CAN SOMETIMES BE DISTORTED. WHE MOUNTED TO A STINK, CORRECTIONS CAN BE MADE FROM OTHER STING MOUNTED TESTS, OR MOST RECENTLY, THROUGH CFD. THIS CORRECTIONS ARE APPLIED TO SIMULATE A "TRUE AFT END".

TUNNEL WALL EFFECTS

BLOCKAGE -> THE MODEL & TUNNEL WALLS HAN HAVE BOUNDARY LAYER GROWTH THAT EFFECTIVELY REDUCES THE CROSS SECTIONAL AREA OF THE STREAM TUBE OF AIR THAT IS FLOWING OVER THE MODEL.

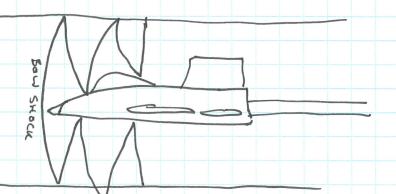
Ao Aer

SOME TUNNELS HAVE POROUS WALLS THAT CAN SUCK THE BOWDARY LAYER OUT.

MODEL-WALL INTERACTIONS -> DURING, HIGH ANGLE OF ATTACK TESTING THE MODEL CAN COME CLOSE TO THE TUNNEL WALLS INTRODUCING AN INTERFERENCE EFFECT BETWEEN THE TWO.

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SHOCK REFLECTION - DURING SUPERSONIC TESTING, FREE SHOCKS CAN FORM AROUND THE MODEL. THESE SHOCKS CAN BE REFLECTED OFF OF THE WALLS AND IMPINGE BACK ON THE MODEL. POROUS WALLS CAN HELP REDUCE THESE EFFECTS.

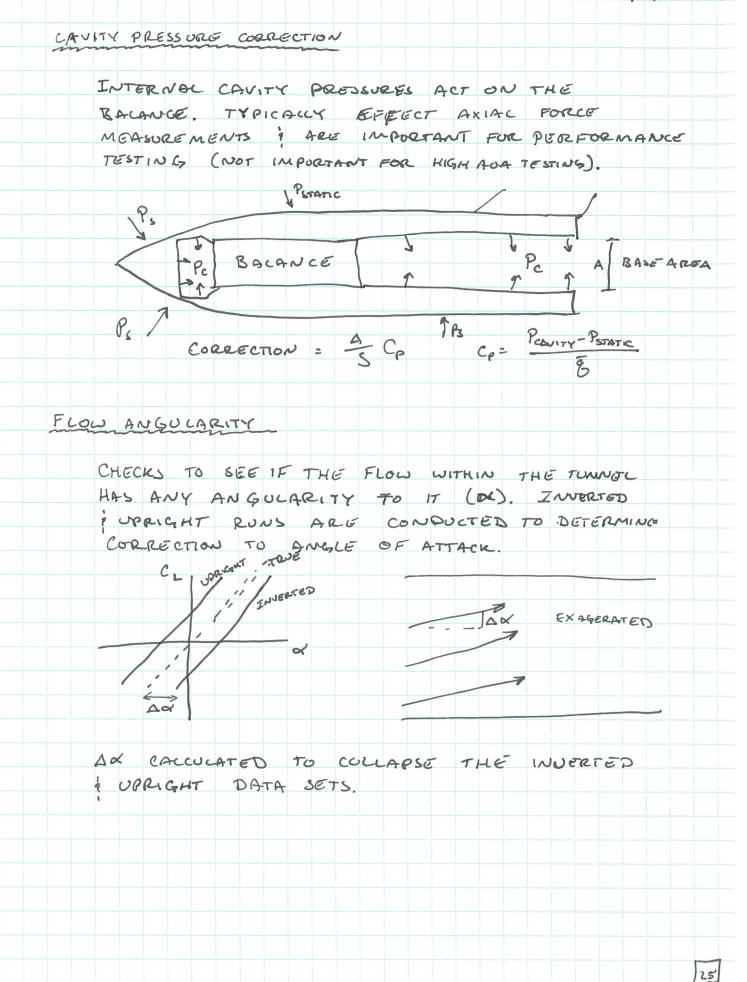


TRANSONIC TESTING CAN BE ESPECIALLY DIFFICULT DUE TO A FORMING BOW SHOLK THAT 15 NEAR NORMAL-PLANE TO THE MODEL. THIS MAKES TRANSONIE TESTING ONE OF THE LEAST TESTED AREAS (IN MY PRACTICE). PLUS AKCRAFT DON'T TEND TO HANG OUT NEAR MACH 1.0 FOR VERY LONG, THEY JUST TRANSTIGN THROUGH.

BUOYANCY CORRECTIONS -> THE STATIC PRESSURE CAN CHANGE ALONG THE LENGTH OF THE TUNNEL, THESE CHANGES IN PRESSURES CAUSE FLOW DIRSTURB ANCES & NEED TO BE ACCOUNTED FOR

AP = f(x)

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CALCULATING DOWN WASH FROM WT DATA

ASSUMING THAT THE TAIL IS A SYMMETRIC ARFOIL, THE ANGLE OF ATTACK FOR ZERO LIFT; ZEDO PITCHING MOMENT WILL BE d=0. USING THIS KNOWLEDGE, ALONG WITH COLLECTED WIND TUNNEL DATA FOR TAIL ON ; TAIL OFF, THE DOWNWADH ANGLE ON THE TAIL CAN BE CALCULATED.

SUBTRACTING TAIL OFF DATA FROM TAIL OFF DATA CAN PROVIDE THE INCREMENTAL EFFECT OF INCLUDING THE TAIL:

CXSH_ON = CX TAILON - CX TAIL OFF

USING THIS TO FIND THE TAIL DEFLECTION TO SATISFY NO INCREMENTAL TAIL DEFLECTION AT EACH ANGLE OF ATTACK

Ge SHO = SH FOR CXGH_ON=0]

REARCANGING THE DOWNWASH CALCULATION:

at TALL = a TRUE + SH - a DW = O (FOR SHO)

GETS

PLOTTING TAIL POWER NS. QTAIL CAN PROVIDE INSIGNT INTO WHEN THE TALL BEGINS TO STALL i INDICATES REGIONS OF NON-LINEAR CONTROL POWER.

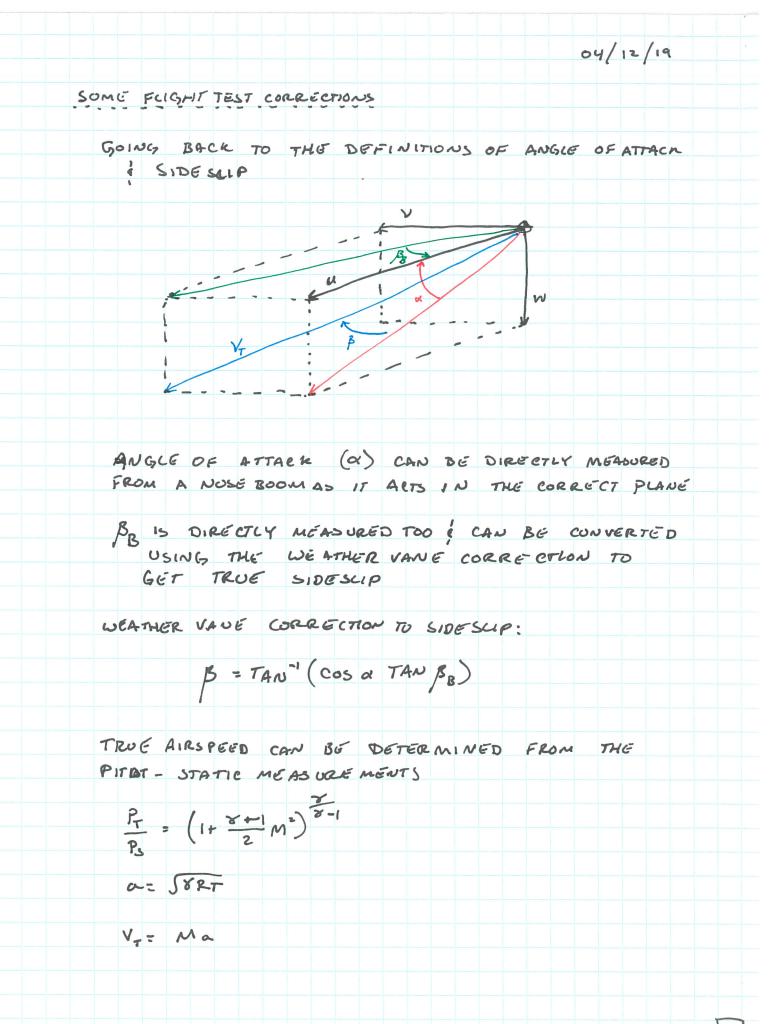
FLIGHT TESTING

AIRCRAFT USED FOR FLIGHT TESTING ARE TYPICQUE MODIFIED TO INCLUDE EXTRA INSTROMENTATION TO COLLECT HIGHER FIDELITY AIR DATA : STATE VARIABLES THAN THOSE COLLECTED FROM ON-BOARD PRODUCTION INSTROMENTS.

EVEN THOUGH THIS ADDED INSTROMENTATION IS TYPICALLY OF HIGHER FIDELITY, IT CAN STILL REQUIRE CHECKS & CORRECTIONS.

A VERY COMMON INSTROMENT FOR FLIGHT TESTING 15 A NOSE BOOM. THIS DEVICE IS ATTACHED TRUTHE FRONT OF THE AIRCRAFT & EXTENDS OUTWARD INTO THE FREE STREAM. BEING OUT IN THE FREE STREAM FURTHER PROVIDES A MORE ALLIRATE READING FOR FREE STREAM PARAMETERS (2, B, V) DIFFERENCES BET NEEN THESE MEASUREMENTS E THE PRODUCTION MEASUREMENTS CAN BE QUANTIFIED & USED TO CREATE SOURCE EREOR CORRECTIONS TO GO FROM PRODUCTION MEAS ORE MENTS TO "TRUE" MEASUREMENTS. PRODUCTION MEASUREMENTS ARE INFLUENCED BY THE BODY OF THE AIRCRAFT. FLOW MOVEMENT AROUND THE AIRC RAFT CAUSES ERONEOUS MERSURE MENTS THAT SHOULD BE CORRECTED

Nosé Buom STATIC an3 O PRODUCTION PNR PRODUCTION PITIOT- STATIC



04/12/19

ANOTHER CORRECTION IS NEED FOR d' & DUE TO ROTATIONAL RATES EXPERIENCED BY THE AIRCRAFT.

+ PITCH RATE INDUCED VELOCITY AOL VAN E e VT

THE PITCH RATE INDUCES A VELOCITY ON THE AUA VANG WHICH HAS A LARGER SURFACE AT THE AFT END CAUSING THE VANE TO ROTATE & MEASURE AN URRONEOUS ANGLE.

BEGRUSS THE ERROR IS INTRO DUCED INTO VELOCITY TERMS, THAT IS where THER HOW THE CORRECTION SHOULD BE APPLIED:

$V_{AA} = V_{T,i} SIN \beta_{AA}$	
$U_{M} = V_{T_{M}} \cos d_{M} \cos \beta_{M}$ $M^{\circ} D = V_{T_{M}} \sin \beta_{M}$ $W_{M} = V_{T_{M}} \sin \beta_{M}$ $W_{M} = V_{T_{M}} \sin d_{M} \cos \beta_{M}$	
UC = UM - g Z + ry "C" DENOTES CORRECTET	

 $w_{c} = w_{m} - g \neq f + g$ $w_{c} = v_{m} - f \times + p 2$ $w_{c} = w_{m} - p \times + g \times$

 $V_{T_{c}} = \int U_{c}^{2} + J_{c}^{2} + J_{c}^{2}$ $Q_{c} = T_{AN} - \left(\frac{U_{e}}{U_{c}}\right)$ $\beta_{c} = S_{IN} - \left(\frac{V_{c}}{V_{T_{c}}}\right)$

"C" DENOTES CORRECTED X,Y, 2 2 ARE DISTANCES TO REFERENCE POINT TAKEN FOR CÉNTER OF ROTATION.

NOTE THAT DURING FLIGHT TESTING THERE WILL TYPICALLY BE MULTPLE SOURCES FOR SIGNALS. IF A DIFFERENT DEVICE, LIME AN INERTIAL MANIGATION SYSTEM OR GPS ARE RECORDING U, V, & W THESE VALUES CAN ALL BE CHECKED AGAINST GACH OTHER.

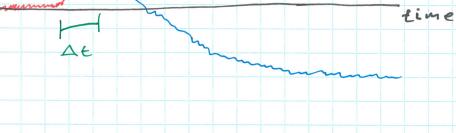
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JUST BECAUSE INFORMATION WAS RECORDED DURING TESTING DOESN'T MEAN THAT IT IS TIME STUCED TOGETHER. RECORDED PARAMETERS MAY BE COMENJ FROM SEVERAL DIFFERENT DEVICES THAT ARE SENDING INFORMATION AT DIFFERENT RATES.

UNE COMMON CHECK IS TO ENSURE THAT THE RECORDED FLIGHT CONTROL SURFACES ARE TIME SYNCED WITH THE RATES & ACLECERATIONS RECORDED. IF ANY LEADS/ LABS ARE IDENTIFIED THEN THE SIGNALS SHOULD BE CORRECTED BEFORE ANY AERO DYNAMIC ANALYSIS IS STARTED.

- PITCH RATE

- STABILATOR POSITION



At -> PITCH PATE BEGINS Ats BEFORE ANY SURFACES ARE MOVED. SURFACE SIGNALS SHOULD BE ADJUSTED BY At SECONDS TO ENSURE TIMES LINE UP CARECTLY